

Merit

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*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## **Linde AMT St. Etienne S.A.S.**

*42 Allee Jules Bigot  
Saint Etienne, 42043  
France*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:*

## **Coatings**

Certificate Number: 5012220816  
Expiration Date: 28 February 2026  
Accreditation Length: 24 Months



**Jay Solomond**  
Executive Vice President & Chief Operating Officer

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Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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## SCOPE OF ACCREDITATION

### Coatings

**Linde AMT St. Etienne S.A.S.**  
42 Allee Jules Bigot  
Saint Etienne, 42043  
France

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

#### **AC7109 Rev G - Nadcap Audit Criteria for Coatings (to be used on/AFTER 13 February 2022)**

#### **AC7109/1 Rev F - Nadcap Audit Criteria for Thermal Spray (to be used on audits on/after 3 May 2020)**

Detonation Gun (D-GUN)  
High Velocity Oxy Fuel (HVOF)/ High Velocity Air Fuel (HVOF)  
Plasma Thermal Spray  
Residual Stress  
Stripping  
Thickness – Electronic  
Thickness – Mechanical

#### **AC7109/4 Rev D - Nadcap Audit Criteria for Stripping of Coated Material (to be used on audits on/after 7 August 2016)**

Chemical  
Electrolytic

#### **AC7109/5 Rev H - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/AFTER 13 February 2022)**

Adhesion – Vickers  
Bond Strength – Bend  
Bond Strength – Tensile  
Metallography/Microstructure  
Microindentation Hardness – Vickers  
Thickness – Metallographic

**AC7109/7 Rev F - Nadcap Audit Criteria for Heat Treating For Suppliers of Coatings (to be used on audits on/AFTER 13 February 2022)**

Bake Embrittlement Relief

Stress relief [before and after]